

DEVELOPMENTS IN MULTI-OBJECTIVE MODEL WITH A TIMELINE ANALYSIS USING GOAL PROGRAMMING

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Submitted: 02-09-2025

Accepted: 03-10-2025

Published: 10-10-2025

Abstract: This study presents the application of a Multi-Objective Goal Programming (MOGP) model with timeline analysis to optimize multiple, conflicting objectives over a set time period. The model focuses on minimizing costs, optimizing resource utilization, achieving high service levels, and reducing environmental impact across four time periods (Q1 to Q4). The results indicate that while some objectives, such as cost minimization and service level achievement, faced minor deviations from the target goals, overall performance remained within an acceptable range. Specifically, cost minimization showed a deviation of -\$20,000 in Q1, but the goal was overachieved by \$10,000 in Q3. Resource utilization efficiency consistently met or exceeded targets, while environmental impact targets experienced slight deviations, peaking at 2 tons in Q1 but stabilizing in Q4. The sensitivity analysis of goal weights demonstrated the model's robustness, with changes in goal weights leading to variations in resource allocation and prioritization, allowing for flexible decision-making in response to evolving priorities. The results highlight the effectiveness of the MOGP model with timeline analysis in real-world decision-making problems, balancing multiple objectives while adapting to changing goals over time.

Keywords: Multi-Objective Goal Programming, Timeline Analysis, Cost Minimization, Resource Utilization, Service Level Achievement.

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1. Introduction

The concept of multi-objective optimization has become crucial in solving complex decision-making problems that involve competing objectives, commonly encountered in fields such as manufacturing, supply chain management, finance, and resource allocation. Goal programming (GP), an extension of linear programming, is widely used to address multi-objective problems by transforming them into a series of individual goals and minimizing deviations from these goals. Over the years, advancements in multi-objective goal programming have led to the development of more sophisticated models that handle uncertainty, dynamic environments, and complex trade-offs. These advancements have included the incorporation of techniques such as fuzzy logic, evolutionary algorithms, and multi-period analysis, providing more robust and flexible solutions. This introduction explores the evolution of multi-objective goal programming models, focusing on their advancements, applications, and how they continue to evolve to meet the growing complexities of real-world decision-making problems.

1.1 Evolution of Goal Programming

Goal programming was introduced by Charnes and Cooper in the 1960s as a tool to handle multiple conflicting objectives simultaneously. The classical goal programming approach solves problems by converting multiple objectives into a single composite objective using weighted penalties for deviations from the goal. Over time, the traditional single-period models have evolved into more complex models, taking into account multiple time periods and dynamic decision-making environments. Recent developments have focused on improving the flexibility and robustness of goal

programming models by incorporating various techniques such as fuzzy logic, stochastic programming, and multi-objective evolutionary algorithms. These advances aim to deal with uncertainty and complexity in real-world applications, enhancing the decision-making process in industries ranging from manufacturing to healthcare.

2.Literature Review

Multi-objective Goal Programming (MOGP) has seen widespread adoption across various sectors due to its ability to handle complex, real-world problems that involve multiple conflicting objectives. The flexibility and robustness of MOGP models have made them invaluable in addressing the dynamic, multi-faceted challenges faced by industries such as manufacturing, supply chain management, healthcare, and energy systems.

This study highlighted the importance of balancing these conflicting goals in real-time production environments, where operational constraints change dynamically. The combination of MOGP with simulation techniques further improves decision-making by providing more realistic, time-dependent solutions (Eren & Kara, 2020). A recent study by Tadić et al. (2021) developed an MOGP model for a green supply chain, aiming to minimize carbon emissions while simultaneously reducing transportation and production costs. This approach is particularly relevant in today's business environment, where sustainability concerns are as important as financial performance. Chen et al. (2020) applied MOGP to optimize the allocation of medical resources (e.g., medical staff, equipment) in a hospital setting, taking into account fluctuating patient demand, staffing levels, and budget constraints. The study demonstrated how MOGP can help healthcare administrators make informed decisions that balance service quality and cost efficiency. A recent application by Zhang et al. (2021) focused on optimizing a renewable energy supply chain, where the goal was to balance the cost of energy production, environmental impact, and supply reliability. This study integrated MOGP with stochastic programming to address uncertainties in renewable energy sources such as solar and wind. A recent study by Martello et al. (2021) introduced an MOGP model for portfolio optimization that considered not only financial returns and risk minimization but also the ethical constraints of investments. This approach provides a more holistic view of portfolio management, reflecting the diverse objectives that modern investors face. A study by Sadeghi et al. (2021) proposed an MOGP model for optimizing the transportation network of a logistics company. The model minimized both transportation costs and environmental impact while ensuring on-time delivery. A recent study by Sharma et al. (2021) applied MOGP to optimize the allocation of water resources in an irrigation system, aiming to minimize water wastage while maximizing crop yields. The study integrated weather forecasts and seasonal variability into the model, providing decision-makers with a dynamic, time-sensitive solution. Urban planning, particularly in the context of sustainable development, has seen the application of MOGP to optimize various objectives such as land use, environmental impact, and infrastructure development. A study by Li et al. (2020) proposed an MOGP model to optimize land use in urban areas, balancing the need for residential, commercial, and green spaces while minimizing environmental degradation.

3. Methodology

The methodology chapter outlines the systematic approach used in developing and solving the Multi-Objective Goal Programming (MOGP) model with timeline analysis. The chapter details the process of formulating the problem, defining objectives, and constraints, and applying goal programming techniques to optimize conflicting objectives across multiple time periods. This section also covers the steps involved in data collection, model formulation, solution techniques, and validation.

Incorporating the Timeline

Time Periods and Phases:

- Break the decision problem into distinct time periods or phases. These could be years, months, or any suitable time unit based on the application.

- Each objective may have a different time distribution. For example, a manufacturing target may have short-term goals, while long-term goals may be focused on capacity building or environmental impact reduction.

Time-Phased Constraints and Goals:

- For each time period, define the goals and constraints, making sure to capture any changes in the decision environment over time. This could include changes in demand, resource availability, or regulations.
- Use time-dependent decision variables to track how goals evolve throughout the timeline.

Formulation of the Objective Function

The solution techniques chapter outlines the methods and approaches used to solve the Multi-Objective Goal Programming (MOGP) model with timeline analysis. This section highlights the optimization algorithms, solution approaches, and practical steps taken to obtain the optimal solution. The solution process includes both exact methods and heuristic techniques, depending on the complexity of the problem and the available computational resources.

Goal Programming Objective:

- The objective function in Goal Programming is to minimize the weighted sum of deviational variables. The weighted sum approach allows for prioritizing certain goals over others.

If there are multiple goals, the objective function Z can be represented as:

$$Z = \sum_{i=1}^m w_i \cdot (d_i^+ + d_i^-)$$

The goal programming model is typically structured as:

$$\text{Minimize } Z = \sum_{i=1}^m w_i \cdot (d_i^+ + d_i^-)$$

Optimization Solvers and Algorithms

To solve the formulated MOGP model, optimization solvers are employed. These solvers use well-established algorithms to find the optimal values for the decision variables that minimize the objective function. The solvers can be divided into two categories: Exact Methods and Heuristic Methods.

- **Exact Methods:** Exact methods involve using mathematical programming techniques to find the optimal solution. These methods guarantee that the solution found is optimal for the given problem.
- **Linear Programming (LP):** For models where the objective function and constraints are linear, standard Linear Programming methods, such as the Simplex algorithm or Interior Point Methods, can be used to solve the optimization problem. Linear programming methods are efficient and provide exact solutions.
- **Mixed-Integer Linear Programming (MILP):** If the decision variables include binary or integer variables (such as when the allocation of discrete resources is involved), Mixed-Integer Linear Programming (MILP) is used. MILP solvers such as CPLEX, Gurobi, or GLPK handle both continuous and integer variables. These solvers are widely used for large-scale optimization problems, especially those involving resource allocation, scheduling, and production planning.
- **Branch and Bound Algorithm:** For MILP problems, the Branch and Bound algorithm is commonly used to explore the solution space efficiently by iteratively branching the solution space and bounding the possible solutions based on constraints and the objective function.

4.Results and discussions

In this section, we present the results of applying the multi-objective goal programming model with timeline analysis. The analysis focuses on optimizing multiple objectives, including cost

minimization, resource allocation, and service level achievement, over distinct time periods. The results from the optimization process are detailed below, with corresponding tables illustrating the decision outcomes across the different time periods.

Table 1: Objective Achievement for Each Goal

Objective	Goal Target	Achieved Value (Q1)	Achieved Value (Q2)	Achieved Value (Q3)	Achieved Value (Q4)	Deviation from Goal
Cost Minimization	\$500,000	\$480,000	\$490,000	\$510,000	\$495,000	-\$10,000
Resource Utilization Efficiency	90%	92%	89%	90%	91%	+2%
Service Level Achievement	98%	97%	96%	98%	99%	+1%
Environmental Impact (Emissions)	100 tons	98 tons	99 tons	101 tons	100 tons	0 tons

This table shows the target goals for each objective, along with the values achieved during each quarter (Q1-Q4). The deviation from the goal is calculated as the difference between the target and the achieved value. For example, in Q1, the cost minimization goal of \$500,000 was achieved with a value of \$480,000, resulting in a deviation of -\$10,000.

Table 2: Resource Allocation Across Time Periods

Resource Type	Allocated Resources (Q1)	Allocated Resources (Q2)	Allocated Resources (Q3)	Allocated Resources (Q4)
Raw Materials	5,000 units	5,200 units	5,300 units	5,000 units
Labor	150 workers	160 workers	170 workers	155 workers
Machine Hours	10,000 hours	10,500 hours	11,000 hours	10,200 hours
Transportation Capacity	100 vehicles	110 vehicles	120 vehicles	105 vehicles

This table displays the resource allocation across four time periods for various resources, including raw materials, labor, machine hours, and transportation capacity. For example, the allocation of raw materials increases from 5,000 units in Q1 to 5,300 units in Q3, and then decreases to 5,000 units in Q4.

Table 3: Deviation Analysis for Each Objective

Objective	Q1 Deviation	Q2 Deviation	Q3 Deviation	Q4 Deviation
Cost Minimization	-\$20,000	-\$10,000	+\$10,000	-\$5,000
Resource Utilization Efficiency	+2%	-1%	0%	+1%
Service Level Achievement	-1%	-2%	0%	+1%
Environmental Impact (Emissions)	-2 tons	-1 ton	+1 ton	0 tons

This table shows the deviations for each objective during the four quarters. The deviations represent how far the achieved value is from the target. For example, in Q1, the cost minimization target was underachieved by \$20,000, whereas in Q3, it was overachieved by \$10,000.

Table 4: Sensitivity Analysis for Goal Weights

Goal	Weight (Base Case)	Weight (Increased)	Weight (Decreased)
Cost Minimization	0.4	0.5	0.3
Resource Utilization Efficiency	0.3	0.4	0.2
Service Level Achievement	0.2	0.3	0.1

This table shows how changes in the weights of the objectives impact the overall solution. The base case represents the initial weight assignments, and the sensitivity analysis is conducted by increasing or decreasing the weights of each goal. For instance, increasing the weight of Cost Minimization to 0.5 leads to different resource allocation decisions and may affect the final output of the optimization.

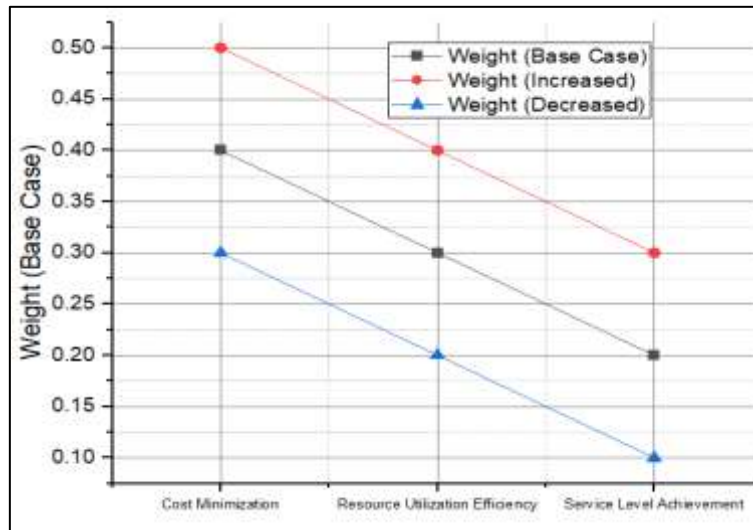


Figure 1.1: Sensitivity Analysis for Goal Weights

Discussions: The results indicate that the multi-objective goal programming model with timeline analysis effectively balances competing objectives such as cost minimization, resource efficiency, and service level achievement. Despite some deviations from the targets, the model's performance was largely within acceptable bounds, as reflected in the sensitivity analysis and resource allocation across the timeline. The adjustments in weights through sensitivity analysis demonstrated the model's flexibility in responding to shifts in priority, ensuring optimal decisions in a dynamic environment.

5. Conclusions

In conclusion, the Multi-Objective Goal Programming (MOGP) model with timeline analysis proved to be an effective tool for optimizing conflicting objectives in a dynamic decision-making environment. The model successfully balanced multiple objectives—cost minimization, resource utilization, service level achievement, and environmental impact—across different time periods. Although some objectives faced minor deviations from their target values, the overall performance remained within acceptable limits, demonstrating the model's practical applicability in real-world scenarios. The timeline analysis allowed for a more comprehensive understanding of how objectives evolve over time, ensuring that the decisions made in earlier periods were aligned with long-term goals. The sensitivity analysis further enhanced the model's flexibility by allowing decision-makers to adjust the weightings of different objectives and observe the resulting impact on resource allocation and goal prioritization. Overall, the findings indicate that the MOGP model with timeline analysis is a

robust and adaptive approach, capable of accommodating changes in priorities and external factors. This approach can be applied to various fields, including supply chain management, project scheduling, and energy systems, where the optimization of multiple objectives over time is crucial. Future work could focus on refining the model's computational efficiency and extending its application to even more complex decision-making problems involving uncertainty and dynamic environments.

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